

**CO₂ Capture and EOR:
Can Both Be Profitable Together**

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Agenda

- **Present Situation**
- **Carbon Capture Utilization and Storage Challenge**
- **Where the Economics Don't Work**
- **Where the Economics Do Work**
- **Conclusions**

CCUS is Happening Now

- CO₂ flooding began with anthropogenic sources
- Val Verde Basin, Enid Fertilizer Plant, La Barge, Dakota Gasification Plant
- No power plants



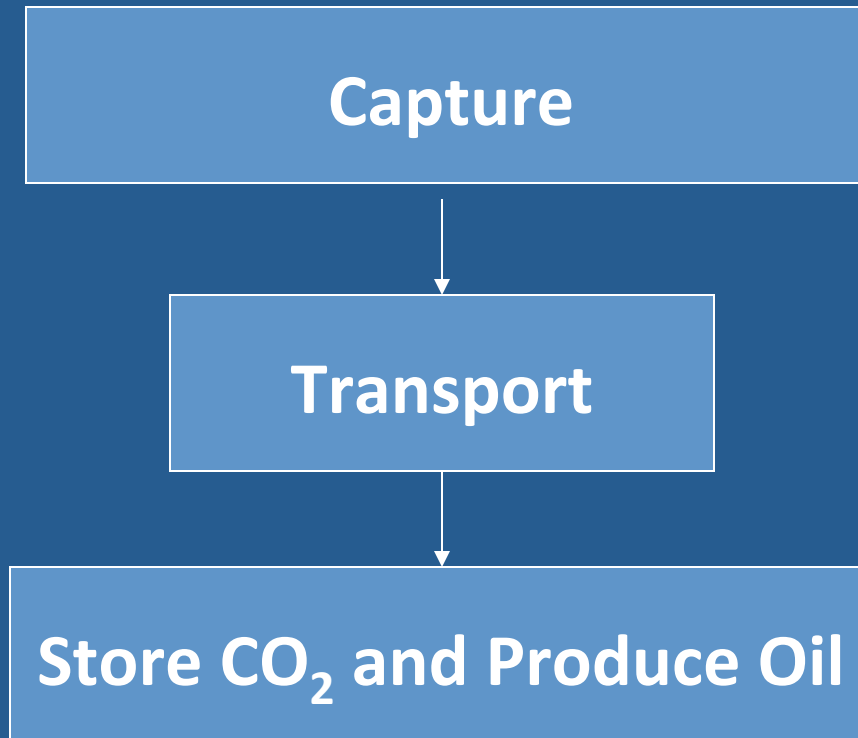
U.S. Pipeline Systems

Source: Kinder Morgan

50 Million TPY (1% US Emission)

Mostly Non-Anthropogenic

CCUS



To capture CO₂, transport it to an oil field, use it for EOR, securely store it

The CCUS Challenge



To capture CO₂, transport it to an oil field, use it for EOR, securely store it and do so at a profit.

Kemper Project

THE WALL STREET JOURNAL. BUSINESS

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BUSINESS

Mississippi Plant Shows the Cost of 'Clean Coal'

Email Print Save 128 Comments

By REBECCA SMITH and CAMERON MCWHIRTER CONNECT

Oct. 13, 2013 7:23 p.m. ET

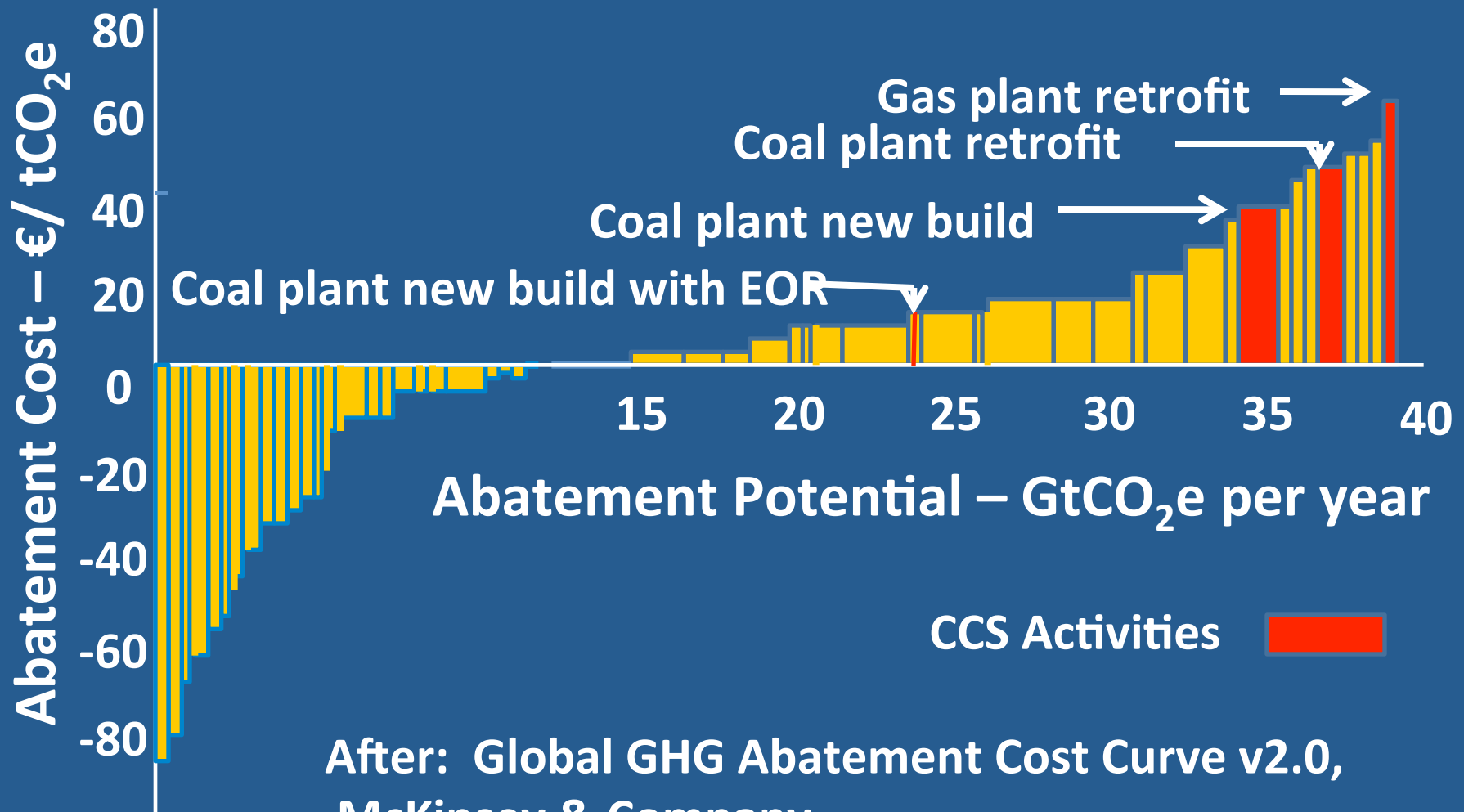
DE KALB, Miss.—For decades, the federal government has touted a bright future for nonpolluting power plants fueled by coal. But in this rural corner of eastern Mississippi, the reality of so-called [clean coal](#) isn't pretty.

Mississippi Power Co.'s Kemper County plant here, meant to showcase technology for generating clean electricity from low-quality coal, ranks as one of the most-expensive U.S. fossil-fuel projects ever—at \$4.7 billion and rising. Mississippi Power's 186,000 customers, who live in one of the poorest regions of the country, are reeling at double-digit rate increases. And even Mississippi Power's parent, Atlanta-based [Southern Co.](#) (SO +1.35%), has said Kemper shouldn't be used as a nationwide model.

- “one of the most-expensive”
- “\$4.7 billion and rising”
- “scaring people away”
- “calamity”

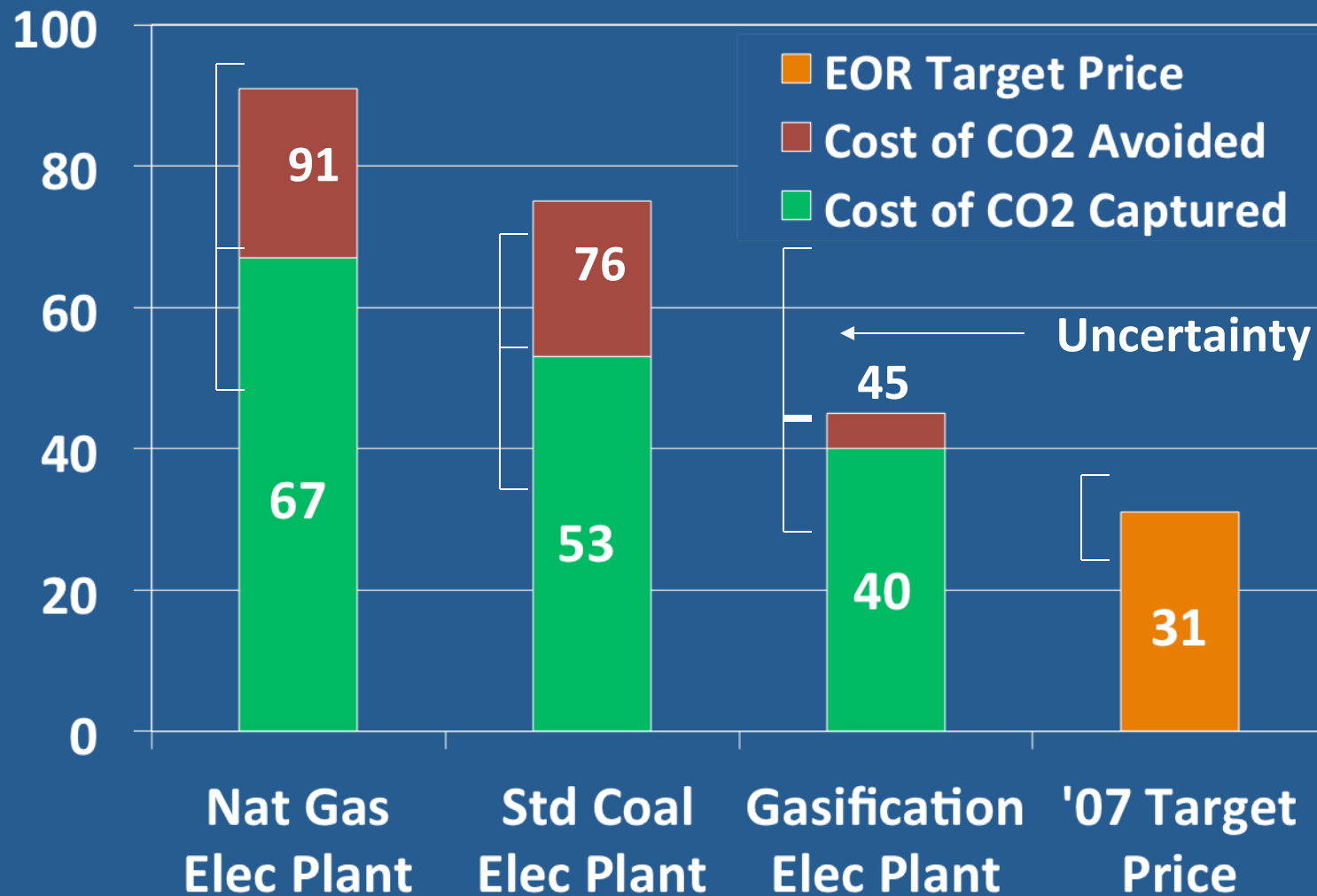
Source: WSJ, Oct 13, 2013

CCUS Often Has Unfavorable Economics



After: Global GHG Abatement Cost Curve v2.0,
McKinsey & Company

2007 CO₂ Mitigation Costs (\$/tonne)



Sources: NETL, IPCC, Personal Knowledge

When Do the Economics Work?

Example Project

- 50 MMCFD
- 90 miles
- Vented Pure CO₂ (wet)
- Oil field needs CO₂ for 10 years (182.5 BCF)
- Oil field needs CO₂ at a price \leq 2% of oil price

1 tonne CO₂ ~ 19.3 MCF CO₂

50 MMCFD ~ 946,000 TPY

Dehydration and Compression Cost Equations

- Plant capital = \$3,000 (HP)
- Plant operating costs (excl. power) = \$0.08/MCF
- Plant Power Cost/Day =
$$0.75 (\text{HP}/1000) (24) (\$/\text{MW-hr})$$



CO₂ Dehydration Equipment
Colorado, U.S.A.

Source: Kinder Morgan

Power Price Equation

- **Power Price = Wires + (Heat Rate) (Gas Price) + Adder**
\$/MW-hr = \$10 + 8 (\$/MMBTU gas price) + \$10

Assume natural gas price = \$4/MMBTU

Power Price = 10 + (8) (4) + 10 = \$52/MW-hr



Currant Creek Power Plant
Source: Wikipedia

Horsepower Calculation

- $HP = 22 (R_s) (s) (Q) (F)$

Assume: $P_s = 0$ PSIG (15 PSIA)

$P_d = 2200$ PSIG (2215 PSIA)

$s = \text{no. stages} = 5$ (5 Stage unit)

$R_s = \text{comp ratio/stage} < 3.0 \text{ to } 4.0$

$$R_s = (2215/15)^{(1/5)} = 2.7$$

$Q = 50$ MMCFD

$F = 1$ for $s = 1$; 1.07 for $s = 2$; 1.1 for $s > 2$

- $HP = 22 (2.7) (5) (50) (1.1) = 16,300$ HP

Dehydration and Compression Cost Calculation

- **Plant Cost = \$48.9 million**
- **Equivalent Uniform Annual Cost (15%) = \$9.7 Million**
- **Unit Capital Cost = \$0.53/MCF**
- **Plant Operating Cost = \$0.08/MCF**
- **Plant Power Cost/Day = \$15,300**
- **Plant Power Cost /MCF = \$0.31/MCF**
- **Total Cost = $0.53 + 0.08 + 0.31 = \$0.92/\text{MCF}$**

Transportation Costs

- Pipeline Cost = \$50,000 / in-mile
- 10 inch pipe needed for the 90 mile pipeline
- Cost = (90) (10) (\$50,000) = \$45 million
- Equivalent Uniform Annual Cost (15%) = \$8.9 million
- Pipeline Tariff = \$0.49/MCF

Katz CO₂ Pipeline
Source: Kinder Morgan



Delivered Price vs. Maximum Price

- Dehydration and Compression Cost = \$0.92/MCF
- Pipeline Tariff = \$0.49/MCF
- Delivered Price (at 15%) = \$1.41/MCF
(at 20%) = \$1.62/MCF
- Maximum CO₂ price is about 2% of oil price
1.35/0.02 = \$71 per barrel
1.55/0.02 = \$81 per barrel
- Therefore CCUS is economically feasible

Sources of Pure CO₂

- Fertilizer Plants
- Natural Gas/CO₂ Separation Plants
- Coal Gasification Plants
(not economic to build)
- IGCC Plants
(not economic to build)
- Underground CO₂ Source Fields



CO₂ Compressor

Source: Kinder Morgan

Conclusions

- Capture at pulverized coal power plants is too expensive to combine with EOR
- Capture at coal gasification plants including IGCC plants is economically attractive if the plant is already built
- Capture of pure CO₂ is economically attractive depending on the location

